Date: 1 January 2025 Version: 3.1

1. Identification

1.1. Product identifier

Product IdentitySpecialty Brown GLAlternate NamesSpecialty Brown GL

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use Dye used to color anodized aluminum.

Application Method See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name U.S. Specialty Color Corporation

5624 Cannon Drive Monroe, NC 28110

Emergency

24 hour Emergency Telephone No. 1-800-424-9300 Customer Service: U.S. Specialty Color Corporation 704-292-1476

PRODUCT SUPPLIED IN AUSTRALIA BY

CASWELL AUSTRALIA P/L 25 BIRCH COURT WYNDHAM VALE 3024 VICTORIA

PHONE 03 9741 7103 EMERGENCY NUMBER 000

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Skin Sens. 1;H317 May cause an allergic skin reaction.

Resp. Sens. 1;H334 May cause allergy or asthma symptoms of breathing difficulties if inhaled.

Aquatic Chronic 1;H410 Very toxic to aquatic life with long lasting effects.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



Date: 1 January 2025 Version: 3.1

Danger

H317 May cause an allergic skin reaction.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H410 Very toxic to aquatic life with long lasting effects.

[Prevention]:

P261 Avoid breathing dust / fume / gas / mist / vapors / spray.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves / eye protection / face protection.

P285 In case of inadequate ventilation wear respiratory protection.

[Response]:

P302+352 IF ON SKIN: Wash with plenty of soap and water.

P304+341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P313 Get medical advice / attention.

P321 Specific treatment (see information on this label).

P333+313 If skin irritation or a rash occurs: Get medical advice / attention.

P342+311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor / physician.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

[Storage]:

No GHS storage statements

[Disposal]:

P501 Dispose of contents / container in accordance with local / national regulations.

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Azo dye CAS Number: Proprietary	100	Aquatic Acute 1;H400 Aquatic Chronic 1;H410	[1]
Chromium compounds (as Cr (III)) CAS Number: 7440-47-3	1.0 - 5	Skin Sens. 1;H317 Resp. Sens. 1;H334 Eye Irrit. 2;H319 Aquatic Chronic 4;H413	[1][2]

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

^[1] Substance classified with a health or environmental hazard.

^[2] Substance with a workplace exposure limit.

^[3] PBT-substance or vPvB-substance.

^{*}The full texts of the phrases are shown in Section 16.

Date: 1 January 2025 Version: 3.1

4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give

artificial respiration. If unconscious place in the recovery position and obtain immediate

medical attention. Give nothing by mouth.

Eyes Immediately flush the eyes with large amounts of water for at least 15 minutes, alternately

lifting the upper and lower eyelids. After 5 minutes, if appropriate, remove contact lenses and continue flushing the eyes for an additional 15 minutes. Call a physician at once.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a

recognized skin cleanser.

Ingestion Do not induce vomiting and get medical attention.4.2. Most important symptoms and effects, both acute and delayed

Overview Health effects of exposure:

Inhalation: Inhalation of dust may cause respiratory irritation. Chromium and certain compounds of chromium have been reported to cause damage to the lungs, resulting in

cumulative damage.

Ingestion: May cause gastric disturbances.

Skin: May cause sensitization on repeated contact. Dermatitis has been reported from

repeated contact with chromium compounds.

Eyes: Contact may cause irritation.

Chromium: The Department of Health and Human Services (DHHS), the International Agency for Research on Cancer (IARC), and the EPA have determined that the hexavalent form of chromium, chromium (VI), CAS# 18540-29-9 is a known human carcinogen. This compound is the trivalent form of chromium, and not the hexavalent form of chromium.

See section 2 for further details.

Inhalation May cause allergy or asthma symptoms of breathing difficulties if inhaled.

Skin May cause an allergic skin reaction.

5. Fire-fighting measures

5.1. Extinguishing media

Water, CO2, dry chemical

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Burning may produce carbon, nitrogen and sulfur.

Avoid breathing dust / fume / gas / mist / vapors / spray.

Date: 1 January 2025 Version: 3.1

5.3. Advice for fire-fighters

Unusual fire/explosion hazards: Organic dusts have potential to be explosive with static spark or flame initiation. Adequate ventilation and clean-up must be maintained to minimize dust accumulation.

Fire-fighters should wear appropriate equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

ERG Guide No. ----

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Wear prescribed protective equipment. Vacuum or sweep up material and place in a designated container immediately. Prevent run off to drains, sewers or other public waterways.

Waste material may be disposed of by a licensed waste facility contractor.

7. Handling and storage

7.1. Precautions for safe handling

Avoid contact with eyes, skin, and clothing. Eating, drinking, and smoking should be prohibited in areas where this material is handled. Wash hands and face before eating, drinking, and smoking. Do not expose to friction or shock.

See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Incompatible materials: No data available.

Store in original container, in a cool, dry location. Close package tightly after removal of product. Avoid dust formation. Keep away from sources of ignition.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.

Date: 1 January 2025 Version: 3.1

8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
7440-47-3	Chromium compounds (as Cr (III))	OSHA	TWA 1 mg/m3 [*Note: The PEL also applies to insoluble chromium salts.]
		ACGIH	TWA: 0.5 mg/m3 (III)
		NIOSH	TWA 0.5 mg/m3
		Supplier	No Established Limit
Proprietary	Azo dye	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit

The exposure limits for nuisance dust are: OSHA PEL: 15 mg/m3 (50 mppcf*) TWA, ACGIH 10 mg/m3.

Carcinogen Data

CAS No.	Ingredient	Source	Value	
7440-47-3	Chromium compounds (as Cr (III))	OSHA	Select Carcinogen: No	
		NTP	Known: No; Suspected: No	
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No;	
Proprietary	Azo dye	OSHA	Select Carcinogen: No	
		NTP	Known: No; Suspected: No	
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;	

8.2. Exposure controls

Respiratory An appropriate NIOSH approved respirator for dust should be worn. Use type N95 (US) or

type P1 (EN 143) dust masks.

Eyes Wear safety glasses with side shields.

Skin Wear a rubber or plastic apron. Wear clothing suitable to avoid skin contact and clean after

every shift. Wear impermeable rubber or plastic gloves.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the

use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits

suitable respiratory protection must be worn.

Other Work Practices Eye wash fountain and emergency showers are recommended. Use good personal

hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly

remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

Date: 1 January 2025 Version: 3.1

9. Physical and chemical properties

Black Powder **Appearance** Odor Not Specified **Odor threshold** Not Measured pН Not Measured Melting point / freezing point Not Measured Initial boiling point and boiling range Not Measured **Flash Point** Not Measured **Evaporation rate (Ether = 1)** Not Measured Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: Not Measured

Upper Explosive Limit: Not Measured

Vapor pressure (Pa)Not MeasuredVapor DensityNot MeasuredSpecific GravityNot Measured

Solubility in Water Approximately 50 g/l (72F)

Partition coefficient n-octanol/water (Log Kow)Not MeasuredAuto-ignition temperatureNot MeasuredDecomposition temperatureNot MeasuredViscosity (cSt)Not Measured

9.2. Other information

No other relevant information.

10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

No data available.

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

When used and handled as directed, none.

Date: 1 January 2025 Version: 3.1

11. Toxicological information

Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Azo dye - (Proprietary)	No data	No data	No data	No data	No data
	available	available	available	available	available
Chromium compounds (as Cr (III)) - (7440-47-3)	422.00, Rat -	No data	No data	No data	No data
	Category: 4	available	available	available	available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description	
Acute toxicity (oral)		Not Applicable	
Acute toxicity (dermal)		Not Applicable	
Acute toxicity (inhalation)		Not Applicable	
Skin corrosion/irritation		Not Applicable	
Serious eye damage/irritation		Not Applicable	
Respiratory sensitization	1	May cause allergy or asthma symptoms of breathing difficulties if inhaled.	
Skin sensitization	1	May cause an allergic skin reaction.	
Germ cell mutagenicity		Not Applicable	
Carcinogenicity		Not Applicable	
Reproductive toxicity		Not Applicable	
STOT-single exposure		Not Applicable	
STOT-repeated exposure		Not Applicable	
Aspiration hazard		Not Applicable	

12. Ecological information

12.1. Toxicity

Very toxic to aquatic life with long lasting effects.

No additional information provided for this product. See Section 3 for chemical specific data.

Date: 1 January 2025 Version: 3.1

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Azo dye - (Proprietary)	Not Available	Not Available	Not Available
Chromium compounds (as Cr (III)) - (7440-47-3)	77.50, Pimephales promelas	1.20, Daphnia magna	580.00 (72 hr), Chlorella pyrenoidosa

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

14. Transport information

	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA
14.1. UN number	Not Applicable	Not Regulated	Not Regulated
14.2. UN proper shipping name	Not Regulated	Not Regulated	Not Regulated
14.3. Transport hazard class(es)	DOT Hazard Class: Not Applicable	IMDG: Not Applicable Sub Class: Not Applicable	Air Class: Not Applicable

14.5. Environmental hazards

14.4. Packing group

IMDG Marine Pollutant: Yes (disodium [3-[4,5-dihydro-4-[(2-hydroxy-5-nitrophenyl)azo]-3-methyl-5-

Not Applicable

Not Applicable

oxo-1H-pyrazol-1-yl]benzenesulphonato(3-)][1-[[2-hy)

14.6. Special precautions for user

No further information

Not Applicable

15. Regulatory information

Date: 1 January 2025 Version: 3.1

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected

regulations are represented.

Toxic Substance All components of this material are either listed or exempt from listing on the TSCA

Control Act (TSCA) Inventory.

WHMIS Classification D2A

US EPA Tier II Hazards Fire: No

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): Yes Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs (lbs):

Chromium compounds (as Cr (III)) (5,000.00)

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

Chromium compounds (as Cr (III))

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

Chromium compounds (as Cr (III))

Pennsylvania RTK Substances (>1%):

Chromium compounds (as Cr (III))

International Regulations:

RoHS3: This product been manufactured in compliance with EU Directive 2011/65/EU and the most recent Directive 2015/863.

REACH: This product has been manufactured in compliance with the EU REACH (Registration, Evaluation, Authorization of Chemicals) directive on the restriction of the use of SVHC (Substances of Very High Concern).

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our

Date: 1 January 2025 Version: 3.1

products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H334 May cause allergic or asthmatic symptoms or breathing difficulties if inhaled.

H413 May cause long lasting harmful effects to aquatic life.

Original Issue Date: 04/20/2015 Revision Date: 05/18/2021

Revision Notes:

RoHS3 and REACH compliance added to SDS.

We believe all the data and information given is accurate as of the date of preparation and is offered in good faith, but without warranty or representation. Since conditions of use are beyond our control, we disclaim all liability for reliance thereon. This is offered solely for your consideration, investigation and verification.

End of Document