Date: 11/03/2015 Version: 1

1. Identification

1.1. Product identifier

Product IdentitySpecialty Green KAWAlternate NamesSpecialty Green KAW

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use Dye used to color anodized aluminum.

Application Method See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name Caswell Australia P/L

Factory 1, 51 ELM PARK DRIVE

HOPPERS CROSSING

VICTORIA 3029

Emergency

24 hour Emergency Telephone No. 000

Customer Service: CASWELL AUSTRALIA 03 9741 7103

2. Hazard(s) identification

2.1. Classification of the substance or mixture

No applicable GHS categories.

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.

No applicable GHS categories.

[Prevention]:

No GHS prevention statements

[Response]:

No GHS response statements

[Storage]:

No GHS storage statements

[Disposal]:

No GHS disposal statements

Date: 11/03/2015 Version: 1

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Phthalocyanine / Azo dyes CAS Number: Proprietary	90- 100	Not Classified	[1]
Copper CAS Number: 0007440-50-8	1.0 - 10	Not Classified	[1][2]

In accordance with paragraph (i) of §1910.1200, the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give

artificial respiration. If unconscious place in the recovery position and obtain immediate

medical attention. Give nothing by mouth.

Eyes Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and

seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a

recognized skin cleanser.

Ingestion Do not induce vomiting and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview Health effects of exposure:

Inhalation: Inhalation of dust may cause respiratory irritation.

Ingestion: May cause gastric disturbances.

Skin: May cause irritation to skin. Eyes: Contact may cause irritation.

5. Fire-fighting measures

5.1. Extinguishing media

Recommended extinguishing media; CO₂, powder, water

5.2. Special hazards arising from the substance or mixture

Hazardous composition products: Burning may produce oxides of carbon, nitrogen and sulfur.

^[1] Substance classified with a health or environmental hazard.

^[2] Substance with a workplace exposure limit.

^[3] PBT-substance or vPvB-substance.

^{*}The full texts of the phrases are shown in Section 16.

Date: 11/03/2015 Version: 1

5.3. Advice for fire-fighters

Unusual fire/explosion hazards: Organic dusts have potential to be explosive with static spark or flame initiation. Adequate ventilation and clean-up must be maintained to minimize dust accumulation.

Fire-fighters should wear appropriate equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

ERG Guide No. ----

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Wear prescribed protective equipment. Vacuum or sweep up material and place in a designated container immediately. Prevent run off to drains, sewers or other public waterways.

Waste material may be disposed of by a licensed waste facility contractor.

7. Handling and storage

7.1. Precautions for safe handling

Avoid contact with eyes, skin, and clothing. Eating, drinking, and smoking should be prohibited in areas where this material is handled. Wash hands and face before eating, drinking, and smoking. Put on appropriate personal protective equipment (see section 8).

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Do not expose to friction or shock.

Incompatible materials: No data available.

Store in original container, in a cool, dry location. Close package tightly after removal of product. Avoid dust formation. Keep away from sources of ignition.

7.3. Specific end use(s)

No data available.

Date: 11/03/2015 Version: 1

8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0007440-50-8 Copper		OSHA	TWA 1 mg/m3 [*Note: The PEL also applies to other copper compounds (as Cu) except copper fume.]
			TWA: 0.2 mg/m3 (fume) 1 mg/m3 (dusts and mists)
		NIOSH	TWA 1 mg/m3 [*Note: The REL also applies to other copper compounds (as Cu) except Copper fume.]
		Supplier	No Established Limit
Proprietary Phthalocyanine / Azo dyes		OSHA	No Established Limit
	ACGIH	No Established Limit	
		NIOSH	No Established Limit
		Supplier	No Established Limit

The exposure limits for nuisance dust are: OSHA PEL: 15 mg/m3 (50 mppcf*) TWA, ACGIH 10 mg/m3.

Carcinogen Data

CAS No.	Ingredient	Source	e Value	
0007440-50-8	Copper	OSHA	Select Carcinogen: No	
		NTP	Known: No; Suspected: No	
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;	
Proprietary	Phthalocyanine / Azo dyes	OSHA	SHA Select Carcinogen: No	
		NTP	Known: No; Suspected: No	
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;	

8.2. Exposure controls

Respiratory An appropriate NIOSH approved respirator for dust should be worn. Use type N95 (US) or

type P1 (EN 143) dust masks.

Eyes Wear safety glasses with side shields.

Skin Wear a rubber or plastic apron. Wear clothing suitable to avoid skin contact and clean after

every shift. Wear impermeable rubber or plastic gloves.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the

use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits

suitable respiratory protection must be worn.

hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly

remove soiled clothing and wash thoroughly before reuse.

Date: 11/03/2015 Version: 1

9. Physical and chemical properties

Appearance Blue Powder Odor Not Specified **Odor threshold** Not Measured pН Not Measured Melting point / freezing point Not Measured Initial boiling point and boiling range Not Measured **Flash Point** Not Measured **Evaporation rate (Ether = 1)** Not Measured Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: Not Measured

Upper Explosive Limit: Not Measured

Vapor pressure (Pa) Not Measured **Vapor Density** Not Measured **Specific Gravity** Not Measured Solubility in Water Not Measured Partition coefficient n-octanol/water (Log Kow) Not Measured **Auto-ignition temperature** Not Measured **Decomposition temperature** Not Measured Viscosity (cSt) Not Measured

Solubility in Water Approximately 60 g/l (72F)

9.2. Other information

No other relevant information.

10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

No data available.

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

When used and handled as directed, none.

Date: 11/03/2015 Version: 1

11. Toxicological information

Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Phthalocyanine / Azo dyes - (Proprietary)	No data available	No data available	No data available	No data available	No data available
Copper - (7440-50-8)	2,500.00, Rat - Category: 5	>2,000.00, Rat - Category: 5	No data available	5.11, Rat - Category: NA	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description
Acute toxicity (oral)		Not Applicable
Acute toxicity (dermal)		Not Applicable
Acute toxicity (inhalation)		Not Applicable
Skin corrosion/irritation		Not Applicable
Serious eye damage/irritation		Not Applicable
Respiratory sensitization		Not Applicable
Skin sensitization		Not Applicable
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure		Not Applicable
STOT-repeated exposure		Not Applicable
Aspiration hazard		Not Applicable

12. Ecological information

12.1. Toxicity

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Phthalocyanine / Azo dyes - (Proprietary)	Not Available	Not Available	Not Available
Copper - (7440-50-8)	0.0103, Pimephales promelas	0.0025, Daphnia magna	0.018 (72 hr), Pseudokirchneriella subcapitata

Date: 11/03/2015 Version: 1

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

14. Transport information

DOT (Domestic Surface IMO / IMDG (Ocean ICAO/IATA

IMDG: Not Applicable

Sub Class: Not Applicable

Air Class: Not Applicable

Not Applicable

Transportation) Transportation) 14.1. UN number Not Applicable Not Regulated Not Regulated Not Regulated Not Regulated Not Regulated

14.2. UN proper shipping name

14.3. Transport hazard **DOT Hazard Class:** Not

class(es)

Applicable

14.4. Packing group Not Applicable

Not Applicable

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

No further information

15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected

regulations are represented.

Toxic Substance Control Act (TSCA) All components of this material are either listed or exempt from listing on the TSCA

Inventory.

WHMIS Classification Not Regulated

US EPA Tier II Hazards Fire: No

Date: 11/03/2015 Version: 1

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): No Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs (lbs):

Copper (5,000.00)

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

Copper

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

Copper

Pennsylvania RTK Substances (>1%):

Copper

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is: Not applicable

This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.

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